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D3913-1
Job Sheet 184533



Part No: D3913-1

Job Qty: 20 ea

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B add drill one side only DD 10.04.12 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Large Fab-5		MAC
100	Large Fab	20 pcs	11/9/18	11/9/18	0.00	6.92	Large Fab 8		MAC
110	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC5		NOV 02 2018 68
120	Packaging	20 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3 Large Fab		MAC
130	QC21-SA	20 Ea	11/9/18	11/9/18	0.00	0.00	QC21		NOV 05 2018 68

Part Op 100 - 1- Cut tube as per dwg D3913 2- Drill hole as per dwg using DT9915 ***one side only*** 3- remove identification
Descriptions: marks and deburr

120 - LOCATION: WA004-11

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	100 ft (8 ea) 64ft	90-Start up Operation	S115491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	160	810	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 11:41 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
Cross tube ☐	Water Jet ☐	Engineering ☐													
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐													
Finishing ☐	Rec/Store/Packaging ☐	Other ☐													
Composite ☐	Supplier ☐														
Date : _____		MRB (QSI042) Approval													
DART AEROSPACE 1270 Aberdeen Street Haverhill, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 11/01/18 Container No: S123779 Part: D3913 - 1 Job No: 184533 Serial No/Batch: S123779 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's QC / QA Coordinator Approval															